

1 2 3 4 5 6 7 8

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NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 4130 STEEL PER AMS-S-18729, .06" THK.
2. MATERIAL: 4130 STEEL PER AMS-S-18729, .13" THK.
3. MATERIAL: 4130 STEEL PER AMS-T-6736, .50" OD, .049" WALL THK.
4. FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120.
7. WELD IAW MIL-STD-2219. TIG WELD WITH FILLER ROD.

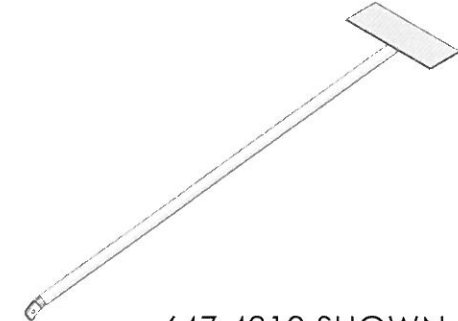
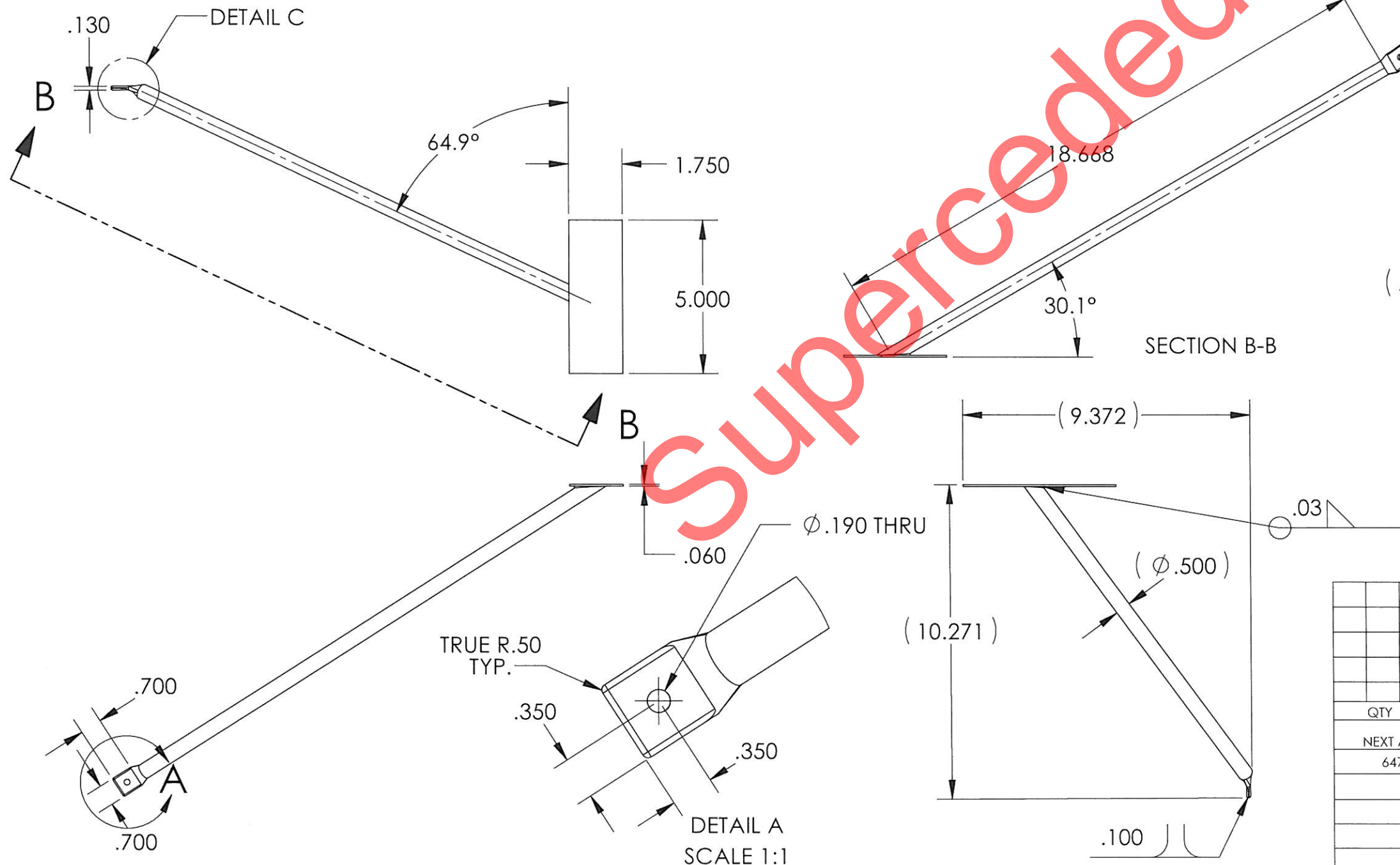
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PPT		N/C
N/C	INITIAL RELEASE	10/07/09	P. BRAVO

A

B

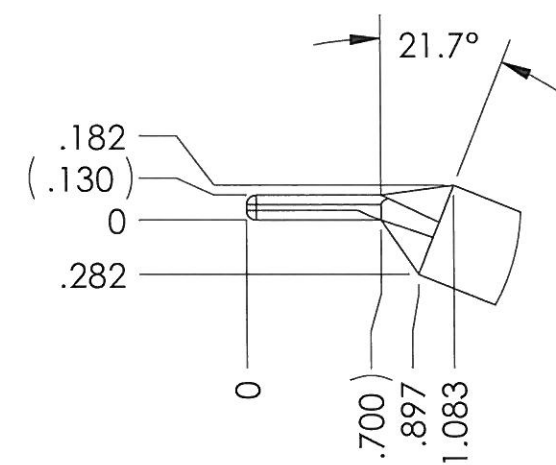
C

D



647.4310 SHOWN
647.4311 OPPOSITE

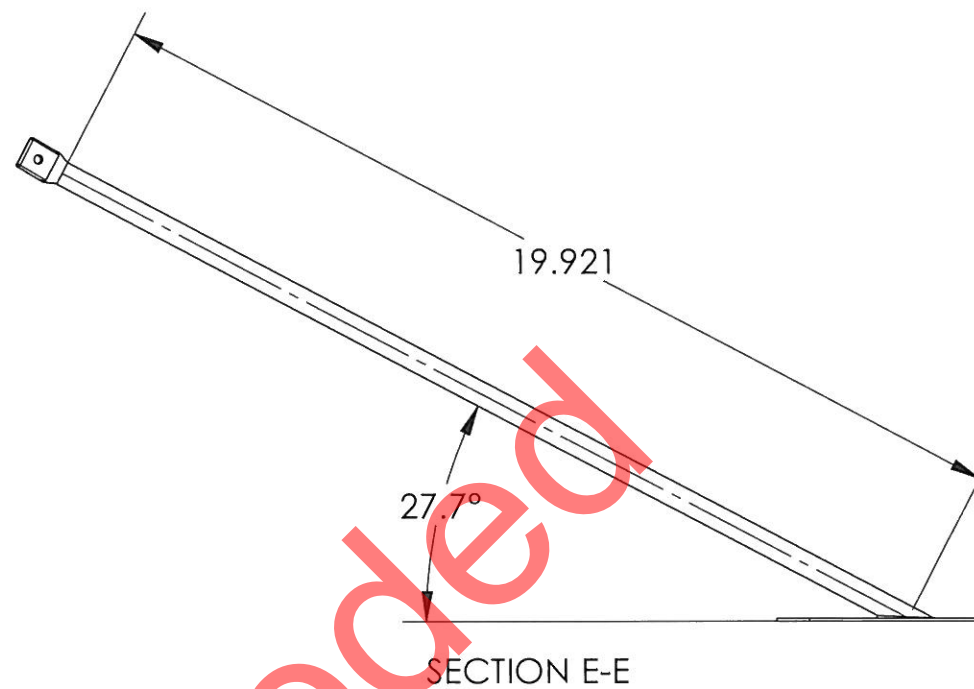
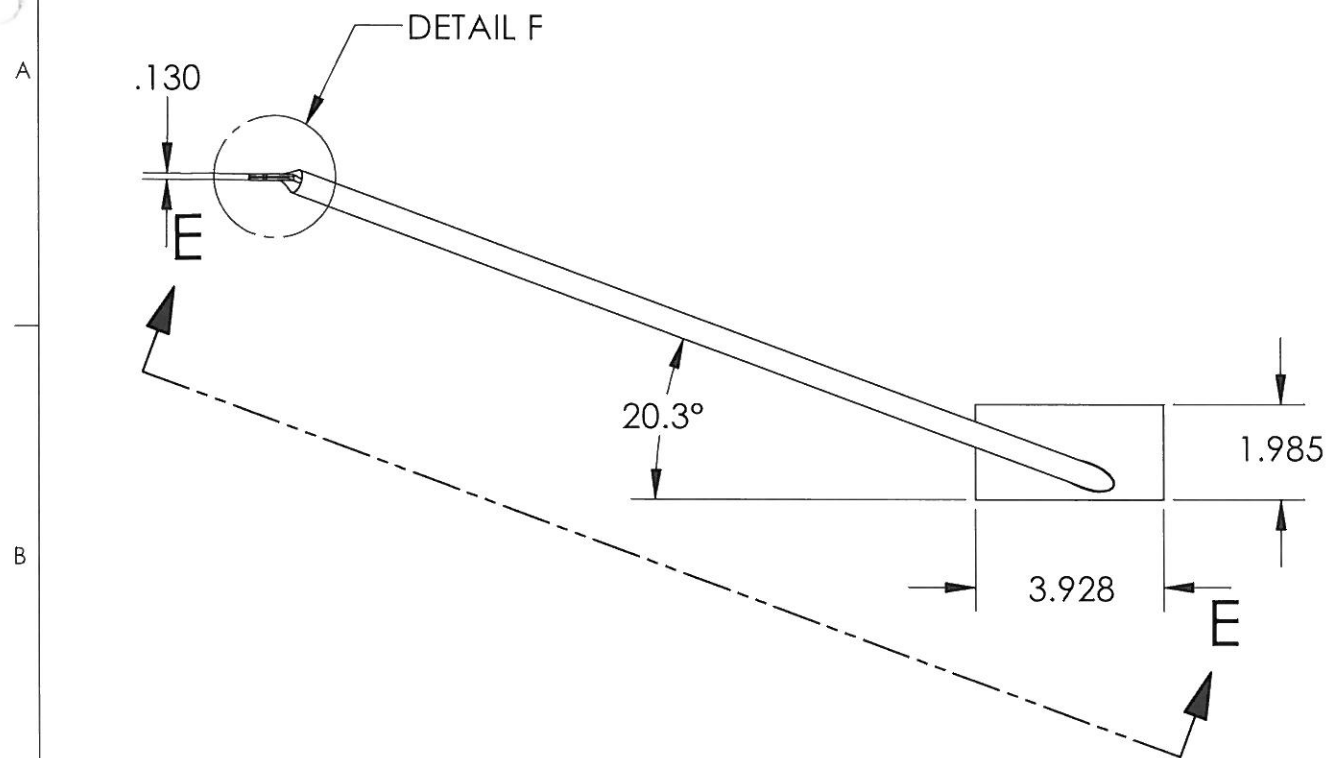
SECTION B-B



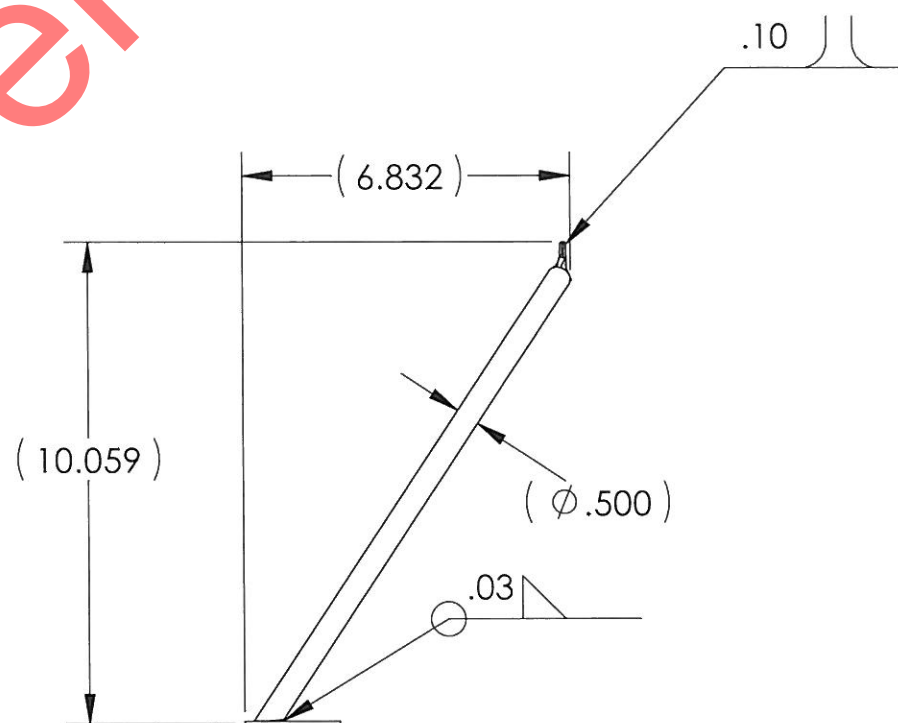
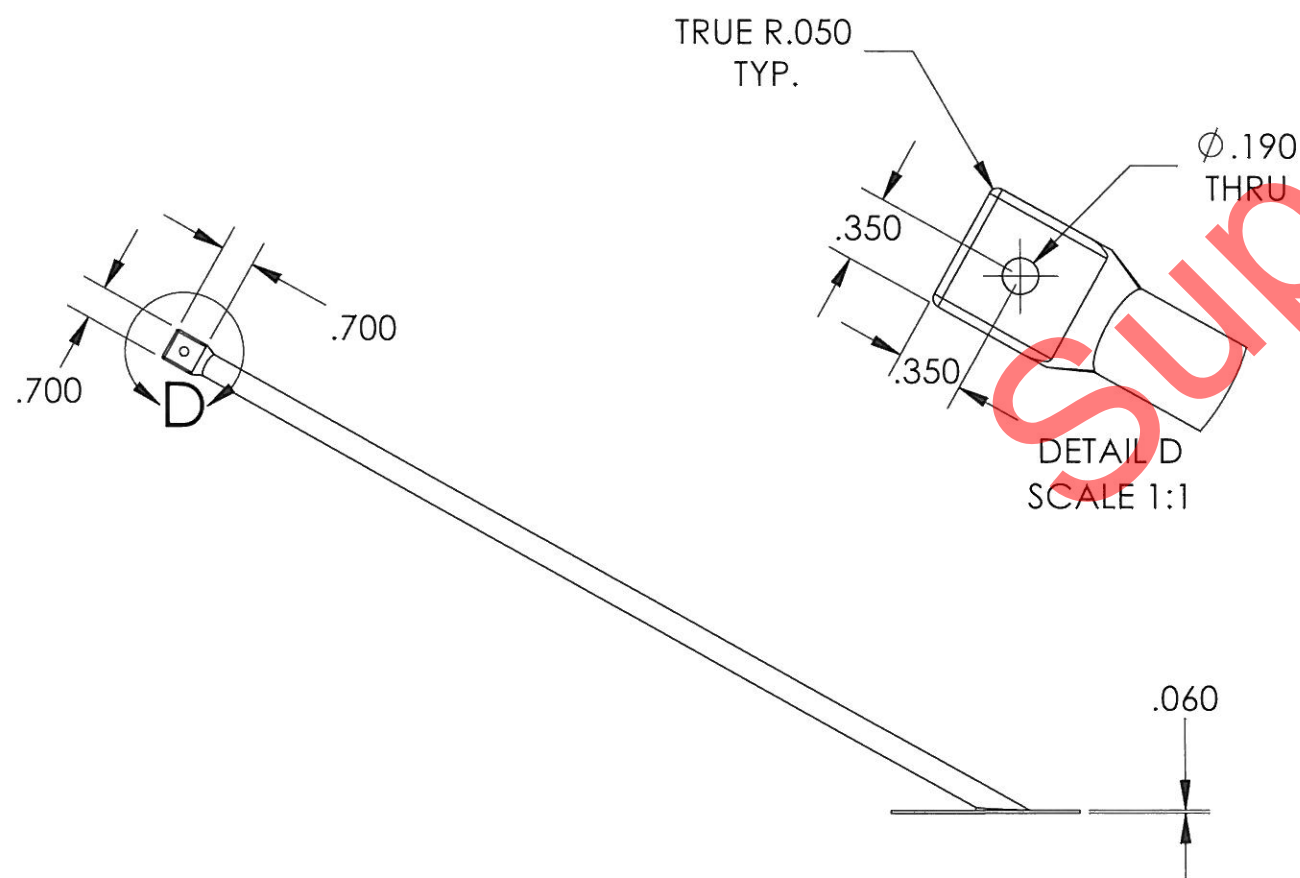
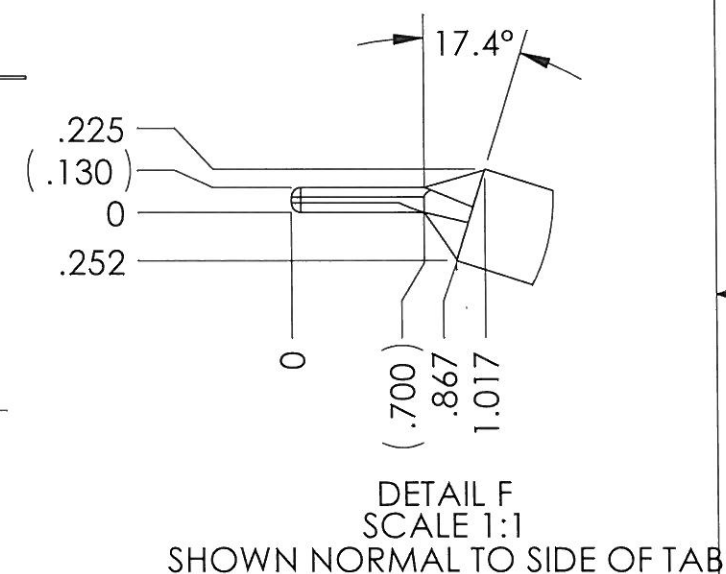
DETAIL C
SCALE 1:1
SHOWN NORMAL TO SIDE OF TAB

		647.4313	RH UPPER STRUT	1 2 3	4 7
		647.4312	LH UPPER STRUT	1 2 3	4 7
		647.4311	RH LOWER STRUT	1 2 3	4 7
		647.4310	LH LOWER STRUT	1 2 3	4 7
	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 10/07/09				
647.3700	DRAWN BY P. ROSANO CHECKED D. BARBER				
	DRAWING APPROVAL P. BRAVO 10/07/09 CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°				
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.4300	REV. N/C	
	SCALE NONE	SHEET 1 OF 2			

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647.4312 SHOWN
647.4313 OPPOSITE



ORIGINAL DATE (MO-DA-YR) 10/07/09		APICAL INDUSTRIES	
DRAWN BY P. POSANO	CHECKER D. BARKER	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		STRUT	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 5°		SIZE B	REV N/C
		CAGE CODE 07MZ6	DWG. NO. 647.4300
		SCALE: NONE	SHEET 2 OF 2